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## Materials Today: Proceedings

journal homepage: [www.elsevier.com/locate/matpr](http://www.elsevier.com/locate/matpr)

# Investigation of tensile and flexural behavior of epoxy and SiO<sub>2</sub> composite: An experimental study

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## ARTICLE INFO

## Article history:

Received 20 October 2020  
Received in revised form 12 November 2020  
Accepted 15 November 2020  
Available online xxxx

## Keywords:

Epoxy composite  
SiO<sub>2</sub> particles  
Mechanical properties  
Ultrasonic  
Homogenous

## ABSTRACT

In the present paper, the Epoxy Composite Association has submitted an ingenious report to assess the epoxy composite effect of SiO<sub>2</sub> particles on the epoxy composite gum. These alloys exhibited improved Boeig quality and impact quality taking into account SiO<sub>2</sub> cell uptake. In this setting, the inevitable reduction of the wear rate can be achieved by exposing the SiO<sub>2</sub> particles into the epoxy gum framework through horrific properties, such effects are credited to extend SiO<sub>2</sub> particles into the epoxy framework & stacking. The effect of SiO<sub>2</sub> release with epoxy cross area bitumen is additionally explained with respect to reinforcement mechanisms. Ultrasonic mixing methods are used to achieve the dispersion of homogeneous particles exposed to epoxy steps, and are used for general mechanical and tribological tests, such as bending (three (3) points), Charpy testing, impact testing and mechanical properties and for the use of epoxy compounds SiO<sub>2</sub>.

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Selection and peer-review under responsibility of the scientific committee of the International Conference on Advances in Materials Research – 2019.

## 1. Introduction

The Epoxy pitch is primarily based on the principle thermosetting polymers used, its high exhaust in Epoxy + SiO<sub>2</sub> composites, heavy compound barrier and straightforward thinking about how it can be obtained from multiple years close to other basic materials. Separated from this, the Epoxy bitumen is separated in each thermosetting gum because different fragments, including shrinkage, are not sent to the volume tiles during the solution, comparable to a significant number of materials, Quality and Durability, Safety, Disassembly and Material Barrier and Power Guarantee [1]. In every useful sense, fuzzy from different thermo sets, Epoxy Resins similarly form a framework for repositioning with different tranquilizers, for example amines, anhydrides [2]. The material and monitoring of these monitors make epoxy mandatory in a variety of applications, for example, fine coatings, paints, broken rubber and concrete coatings, gears, rigging, and epoxy compounds. Over the years, epoxy compounds have evolved into different materials that enhance the performance of epoxy compounds by looking at creative credit and allowing for interesting relationships between

those ingredients [3]. Several observations have been made that striped epoxy compounds exhibit increased mechanical properties and are hotter than standard epoxy + SiO<sub>2</sub> compounds [4], essentially, the filler thickness is separated from the lower polymer adhesive thickness, which makes it one of the epoxy professions [5,6], because That was suggested some time ago, flat. The current assessment attempts to examine the mechanical properties of epoxy compounds by inserting SiO<sub>2</sub> particles into epoxy bitumen. The final properties of epoxy compounds can regulate new best-use methods in polymer classes [7,8]. Its structure is impossible to improve the mechanical performance of the gasket required. The main cause of epoxy composite polymers is their ideal state in physical properties separate from common compounds. Starting late, there is an unusual idea to improve the structural properties of epoxy, for example, TiO<sub>2</sub>, etc. The length of the article found strong strategies to illuminate mechanical credit and warm credit. Thermo prescribes a cross arrangement in which a large number of epoxy compounds function. Analysts use a variety of bitumen, conventional transformers, pacifiers, and treatments to deal with the situation, how to improve the stability of the base material, and adjust the prefabricated frame [9,10]. Epoxy compounds are not available today, they just lack the evaluation space, they are in the standard world. One of the standard application techniques

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for displaying lions to achieve homogeneous dispersion is ultrasonic mixing which has been used in recent years [11,12].

## 2. Materials used

The epoxy composite mixture used in impulse research includes Lapox C-51 mesh material, low consistency flow epoxy rubber (similar weight = 182–192 g/equivalent, thickness at 25 °C = 450–650 M Pass) with Lapox K –6, room temperature of amine hardener (thickness at 25 °C = 1.04 kg/l) supplied by Atul Ltd, Gujarat. SiO<sub>2</sub>-supported molecules (190 μM) were obtained from Fisher Scientific, Mumbai.

### 2.1. Specimen preparation

The specific weighing scale of epoxy + SiO<sub>2</sub> particles was mixed with a step through a mechanical stirrer for 10 min to reduce the uniformity of tar, then the compound was mixed with a homogenizer (Micra D-9, speed range 11000–39000 rpm) used for 14 min to achieve homogeneous dispersion shown in Figs. 1 and 2. A recovery specialist is added to the mixture at ambient temperature and combined for 5 min using mechanical vibrations. To obtain a general example of epoxy compounds for mechanical testing, the final mixture is filled in a closed form, followed by a dilution methodology of about 24 h with the use of an appropriate editor before filling the mold [13].

## 3. Epoxy composite characterization

### 3.1. Flexural test

The three-point bending test of Epoxy + SiO<sub>2</sub> composite models using the Deepak Samarth Universal Testing Machine made the ASTM D790 close to room temperature with a deformation rate close to room Temperature of 5 m/min [14].

### 3.2. Charpy impact test

Notched impact test performed using the impact tester machine, model FIT 300 (EN) according to the ASTM D256 standard. Overall composite sample dimensions are 10 × 10 × 55 mm [15].

### 3.3. Scanning electron microscopy (SEM)

To see the shape of the fracture surface in bending bending tests, the Sharpy test, and the first SEM connection system cannot, for all intents and purposes, propel an indistinguishable sample by a group of components, which persist as heavy ladders in the network. If the introduced particles are likely to act as large weight



Fig. 1. Sample of (neat Epoxy).



Fig. 2. Sample of (Epoxy + SiO<sub>2</sub>).

concentrators, then the effect intensity of the compound (Epoxy + SiO<sub>2</sub>) clearly decreases through and through the introduction of more particles. It should be noted that the use of the model recorded in this test confirms the expected strength assessment from the breakdown announcement [16,17].

## 4. Test results

### 4.1. Flexural test

Flexural test is used to see the simple properties of Epoxy compounds accumulated with SiO<sub>2</sub> particles. Following is a number of studies that coincide with the structural result of flexible particles on a large scope meter size during direct pressure of the structure Epoxy composite, of these, the simple nature of the Epoxy + SiO<sub>2</sub> composites has been praised for being activated by a micrometer particle drop considering the wide filler content [18]. This gives a lot more to the ground flexural quality Fig. 3 shows the flexible nature of Epoxy composites accumulated to the degree SiO<sub>2</sub> particle content with SiO<sub>2</sub> particles. Table 1 and Fig. 3 As indicated, the Epoxy gum contains 4% by volume SiO<sub>2</sub>, which achieves flexural quality separation and 10% refresh in soft Epoxy. Stretching from SiO<sub>2</sub> to 4% volume improvement improves flexural quality by up to 15% and decreases at 5% [18–20].

### 4.2. Impact test

Also, if the initial development approach is not compelling, a similar example can be implemented by Part Agglomerates, which continue to be weight concentrations within the organization. If the introduced cells probably go into meat weight concentrations, the impact intensity of the compound (Epoxy + SiO<sub>2</sub>). It should be noted that the consumption of the models scored in this test predicts the power of announcing the progress of the material. Table 1 and Fig. 4 show Effect of compounds as an element of SiO<sub>2</sub> particle content (Epoxy + SiO<sub>2</sub>). The Charpy Impact Test is one of the most reasonable tests to keep the performance of the material issue inconsistent with bowling, strain and contour. Charge tests are widely applied in view of the possibility of direct and rapid close-

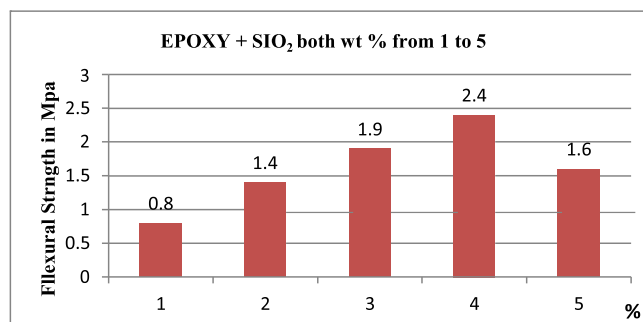


Fig. 3. Flexural strength.

**Table 1**  
Flexural and Impact strength Epoxy with % of SiO<sub>2</sub>.

Sample No.	% of SiO <sub>2</sub>	Flexural strength (MPa)	Impact strength(KJ/m <sup>2</sup> )
1	1	42	0.8
2	2	45	1.4
3	3	49	1.9
4	4	52	2.4
5	5	47	1.6

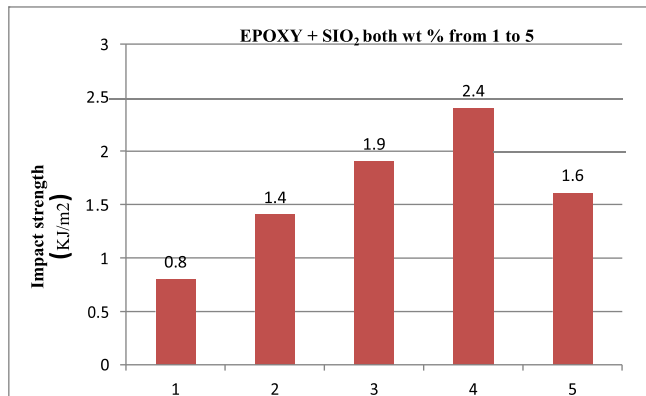
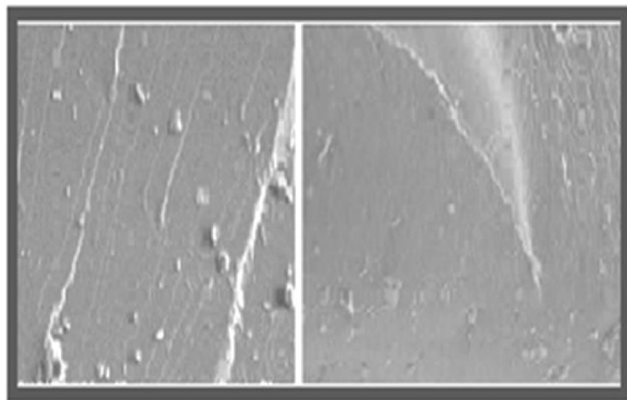


Fig. 4. Impact strength.



(a) Epoxy composite with 1% SiO<sub>2</sub> particles (b) Epoxy composite with 4% SiO<sub>2</sub> articles

Fig. 5. (a) Epoxy composite with 1% SiO<sub>2</sub> particles (b) Epoxy composite with 4% SiO<sub>2</sub> articles.

ness to the test plan. Scored tests are made. The model has a score. The effect quality determined by then will vary by brake expansion. In different words, and indents are weight densities.

#### 4.3. Scanning electron microscopy

The crack catch diagram is visible during this transmission if examined under microscopy. Lastly, the constant lightweight mode dispersion occurs under thermal test conditions. Also, the plain pressure is (Epoxy + SiO<sub>2</sub>) Composite, which causes it to rise within the initial pressure for the cut yield. The appearance of the blast surface room the impact test (Fig. 5).

#### 5. Conclusion

This paper assesses the mechanical and tribological execution of the composite (Epoxy + SiO<sub>2</sub>). Enhanced flexural bending quality

due to the combination of 1% volume SiO<sub>2</sub> particles with Epoxy grid. Extended composite flexural bending quality due to the combination of 1% volume SiO<sub>2</sub> particles with Epoxy grid. These updates lasted up to 4% of the volume included in the Epoxy Framework And due to the high combination of SiO<sub>2</sub> Impact Quality the flexural quality was reduced by 5% by volume; the composite was improved by combining 1% volume SiO<sub>2</sub> particles with the Epoxy network. These expansions continued up to 4% by volume and decreased by 5% in volume. Included in the Epoxy network. Because the growth of additive cells under these conditions is increasing. Overall, the high mechanical properties of SiO<sub>2</sub> + Epoxy composite, with riv-resistant wear properties, license the material to be respectable or completely replaceable fibers in surprisingly fiber-reinforced composites.

#### CRedit authorship contribution statement

**K. Bharadwaja:** Conceptualization, Methodology, Software, Data curation, Writing - original draft, Visualization, Investigation. **Sreeram Srinivasa Rao:** Conceptualization, Methodology, Software, Data curation, Writing - original draft, Visualization, Investigation. **T. Babu Rao:** Supervision, Software, Validation, Writing - review & editing.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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